Transfer Belt
Installation Instructions

Caution! The fuser is very HOT after the printer has been printing. For your safety, let the printer cool down at least 10 minutes before attempting to replace the transfer belt.

To replace the belt unit:

1. Turn off the printer.
   Note: If the hard disk drive is installed in your printer, press the SHUTDOWN/RESTART button for several seconds before turning the printer off.

2. Open the top cover.

   Caution! The fuser is very HOT after the printer has been printing. Be careful not to touch it!

3. Remove the four image drums/toner cartridge units and place them on a flat surface.

4. Cover them with dark paper or plastic to protect them from light.

5. Lift the transfer belt latches to release them.

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6. Grasp the blue handles and lift the transfer belt out. Dispose of it in accordance with local regulations.

   **Warning!** *Do not incinerate the used transfer belt. It may explode and cause a fire hazard.*

7. Unpack the new transfer belt, grasp the blue handles and lower the left side of the belt into the printer, fitting the pins into the guides at the front and back, then lower the right side.

8. Push down on the belt latches to lock the new belt in place.

9. Put the image drum/toner cartridge units back into the printer.

10. Close the top cover.

11. Turn the printer on.